

Perkut 280-A

Light Duty Cutting Oil



Description

Perkut 280-A is a light colored, light viscosity, light-duty cutting oil manufactured with fatty additives.

Perkut 280-A is intended for use in a wide range of applications found in today's machine shops.

Key Properties

- EP additives give excellent tool life and cooling during machining
- Antimist additive reduces the amount of operator exposure to oil mist in the air
- Excellent wetting allows for good surface finishes
- Low foaming during grinding operations
- Economical and easy to use

Typical Specifications:

TEST	RESULT
ASTM, Color	Yellow
Viscosity @ 100°F (sus)	40 - 50
Fat	Present
Chlorine	None
Sulfur	None
Flash Point °F (COC), min	265
Lbs per Gallon	7.8

Applications

- Gun drilling, screw machining, gear hobbing, tapping, threading, milling, drilling and broaching
- Contact your sales representative for other application information

Material Compatibility

Perkut 280-A is safe to use on all ferrous and most non-ferrous metals.

Safe Handling and Storage Instructions

Before handling and using, the Safety Data Sheet (SDS) should be read and understood by all personnel in contact with this product. General indoor storage at temperatures above freezing is recommended.

Disposal

Any disposal of this product should be in compliance with all federal, state and local regulations. Please refer to the Safety Data Sheet (SDS) for instructions regarding proper disposal of this product.

Precautions

KEEP OUT OF THE REACH OF CHILDREN. Please refer to the label and Safety Data Sheet for all warnings, recommendations for safety equipment, and other regulatory information. Copies of the Safety Data Sheet (SDS) can be ordered by calling 800-438-2647.

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