

Product Data Sheet

Rock Valley
Oil & Chemical Company
1911 Windsor Road
Rockford, Illinois 61111
Ph. 815-654-2400
Fax 815-654-2428
www.rockvalleyoil.com



ROCKCUT 262

Rockcut 262 offers a high degree of chemical activity to provide outstanding general machining of tough, ductile metals. The product also provides good tool life and surface finish. Rockcut 262 is an excellent choice for several machining operations including turning, milling, drilling, reaming, boring, threading and tapping.

Rockcut 262 should only be used in operations where active sulfur can be tolerated.

Typical Properties:

Viscosity, cSt @ 40°C:	32
API Gravity @ 60°F:	30
Flash Point, COC, °F:	380
Sulfur, % Total:	2.0
Sulfur, % Active:	1.8
Lubricity %:	2

October 99